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Description

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Remark or Reference

	Subpart G			
21.131	Scope			
	This Subpart establishes:			
(a) (b)	The procedure for the issuance of a production organization approval for a production organization showing conformity of products, parts and appliances with the applicable design data. The rules governing the rights and obligations of the applicant for, and holders of, such approvals.			
21.133	Eligibility			
	Any natural or legal person ('organization') shall be eligible as an applicant for an approval under this Subpart The applicant shall:			
	justify that, for a defined scope of work, an approval under this Subpart is appropriate for the purpose of showing conformity with a specific design; and			
(b)	hold or have applied for an approval of that specific design; or			
(c)	have ensured, through an appropriate arrangement with the applicant for, or holder of, an approval of that specific design, satisfactory coordination between production and design.			
21.134	Application			
(a)	Each application for a production organization approval shall be made in a form and manner established by the JCARC and shall include an outline of the information required by 21.143, and the terms of approval requested to be issued under 21.151.			
(b)	The application for:			
(1)	An initial issuance of a (POA) shall be valid for 180 calendar days starting from the date of application.			
(2)	A variation or amendment of a (POA) shall be valid for 90 calendar days starting from the date of application.			
(c)	Failure to meet the time limits established under paragraph (b) shall result in the cancellation of the application. In which case the applicant may file a new application with CARC and comply with all the provisions of the applicable original application.			
21.135	Issue of production organization approval			
	An organization shall be entitled to have a production organization approval issued by CARC when it has demonstrated compliance with the applicable requirements under this Subpart.			
21.139	Quality System			
(a)	The production organization shall demonstrate that it has established and is able to maintain a quality system This quality system shall be documented. This quality system shall be such as to enable the organization to ensure that each product, part or appliance produced by the organization or by its partners, or supplied from or subcontracted to outside parties, conforms to the applicable design data and is in condition for safe operation, and thus exercise the privileges set forth in 21.163.			

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(b)	The quality system shall contain:					
1.	As applicable within the scope of approval, control procedures					
	for:					
	(i) Document issue, approval, or change.					
	(ii) Vendor and subcontractor assessment audit and					
	control.					
	(iii) Verification that incoming products, parts,					
	materials, and equipment, including items					
	supplied new or used by buyers of products,					
	are as specified in the applicable design data.					
	(iv) Identification and traceability.					
	(v) Manufacturing processes.					
	(vi) Inspection and testing, including production flight tests.					
	(vii) Calibration of tools, jigs, and test equipment.					
	(viii) Non conforming item control.					
	(ix) Airworthiness coordination with the applicant					
	for, or holder of, the design approval.					
	(x) Records completion and retention.					
	(xi) Personnel competence and qualification.					
	(xii) Issue of airworthiness release documents.					
	(xiii) Handling, storage and packing.					
	(xiv) Internal quality audits and resulting corrective					
	actions.					
	(xv) Work within the terms of approval performed at					
	any location other than the approved facilities.					
	(xvi) Work carried out after completion of production					
	but prior to delivery, to maintain the aircraft in					
	a condition for safe operation. The control					
	procedures need to include specific provisions					
	for any critical parts. (xvii) Issue of permit to fly and approval of associated					
	flight conditions.					
2.	An independent quality assurance function to monitor					
	compliance with, and adequacy of, the documented procedures					
	of the quality system. This monitoring shall include a feedback					
	system to the person or group of persons referred to in					
	21.145(c)(2) and ultimately to the manager referred to in					
	21.145 (c)(1) to ensure, as necessary, corrective action.					
21.143	Exposition					
	The organization shall submit to CARC a production					
(u)	organization exposition providing the following information:					
1.	A statement signed by the accountable manager confirming					
	that the production organization exposition and any associated					
	manuals which define the approved organization's compliance					
	with this Subpart will be complied with at all times.					
2.	The title(s) and names of managers accepted by CARC in					
	accordance with 21.145(c)(2).					
3.	The duties and responsibilities of the manager(s) as required					
	by 21.145(c)(2) including matters on which they may deal					
	directly with CARC on behalf of the organization.					
4.	An organizational chart showing associated chains of					
	responsibility of the managers as required by $21.145(c)(1)$ and					
	(2).					
	A list of certifying staff as referred to in 21.145(d).		1			
5.	A list of certifying start as referred to in 21.145(d).					

	COMPLIANCE CHECKLIST – PRODUCTIO			1	nply	Remark or
PART-21	Description	А	NA	Yes	No	Reference
7	A second description of the facilities leasted at each address					
7.	A general description of the facilities located at each address					
	specified in the production organization's certificate of					
	approval.					
8.	A general description of the production organization's scope					
	of work relevant to the terms of approval. The procedure for the notification of organizational changes					
9.	to CARC.					
10.	The amendment procedure for the production organization					
	exposition.					
11.	A description of the quality system and the procedures as required by $21.139(b)(1)$.					
12.	A list of those outside parties referred to in 21.139(a).					
(b)	The production organization exposition shall be amended as					
(-)	necessary to remain an up-to-date description of the					
	organization, and copies of any amendments shall be supplied					
	to CARC.					
21 1 45					II	
21.145	Approval requirements					
	The production organization shall demonstrate, on the basis of					
	the information submitted in accordance with 21.143 that:		1	r		
(a)	with regard to general approval requirements, facilities,					
	working conditions, equipment and tools, processes and					
	associated materials, number and competence of staff, and					
	general organization are adequate to discharge obligations					
	under 21.165.					
(b)	with regard to all necessary airworthiness, noise, fuel venting					
(0)	and exhaust emissions data:					
1.	The production organization is in receipt of such data from the					
	CARC, and from the holder of, or applicant for, the type-					
	certificate, restricted type-certificate or design approval, to					
	determine conformity with the applicable design data.					
2.	The production organization has established a procedure to					
	ensure that airworthiness, noise, fuel venting and exhaust					
	emissions data are correctly incorporated in its production data.					
3.	Such data are kept up to date and made available to all					
	personnel who need access to such data to perform their duties.					
(c)	with regard to management and staff:					
1.	A manager has been nominated by the production organization, and is accountable to CARC. His or her					
	responsibility within the organization shall consist of ensuring					
	that all production is performed to the required standards and					
	that the production organization is continuously in					
	compliance with the data and procedures identified in the					
	exposition referred to in 21.143.					
2.	A person or group of persons have been nominated by the					
2.	production organization to ensure that the organization is in					
	compliance with the requirements of this Part, and are					
	identified, together with the extent of their authority. Such					
	person(s) shall act under the direct authority of the accountable					
	manager referred to in subparagraph (1). The persons					
	nominated shall be able to show the appropriate knowledge,					
3.	background and experience to discharge their responsibilities.					
э.	Staff at all levels have been given appropriate authority to be able to discharge their allocated responsibilities and that there					
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	is full and effective coordination within the production organization in respect of airworthiness, noise, fuel venting and					

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(d)	with regard to certifying staff, authorized by the production organization to sign the documents issued under 21.163 under					
	the scope or terms of approval:					
1.	The knowledge, background (including other functions in the argonization) and experience of the certificing staff are					
	organization), and experience of the certifying staff are appropriate to discharge their allocated responsibilities.					
2.	The production organization maintains a record of all					
	certifying staff which shall include details of the scope of their authorization.					
3.	Certifying staff are provided with evidence of the scope of their authorization.					
21.147	Changes to the approved production organization					
(a)	After the issue of a production organization approval, each					
	change to the approved production organization that is					
	significant to the showing of conformity or to the airworthiness					
	and characteristics of noise, fuel venting and exhaust emissions					
	of the product, part or appliance, particularly changes to the quality system, shall be approved by CARC. An application for					
	approval shall be submitted in writing to CARC and the					
	organization shall demonstrate to CARC before					
	implementation of the change that it will continue to comply					
	with this Subpart.					
(b)	The CARC shall establish the conditions under which a					
	production organization approved under this Subpart may					
	operate during such changes unless CARC determines that the					
31 1 40	approval should be suspended.					
21,140	Changes of location A change of the location of the manufacturing facilities of the					
	approved production organization shall be deemed of significance and therefore shall comply with 21.147.					
21.149	Transferability					
21.149				1		
	Except as a result of a change in ownership, which is deemed					
	Except as a result of a change in ownership, which is deemed significant for the purposes of 21.147, a production					
	significant for the purposes of 21.147, a production					
	significant for the purposes of 21.147, a production					
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21.151 21.153	significant for the purposes of 21.147, a production organization approval is not transferable. Terms of approval The terms of approval shall identify the scope of work, the products or the categories of parts and appliances, or both, for which the holder is entitled to exercise the privileges under 21.163. Those terms shall be issued as part of a production					
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21.157	Investigations	
	The production organization shall make arrangements that allow CARC to make any investigations, including investigations of partners and subcontractors, necessary to determine compliance and continued compliance with the applicable requirements of this Subpart.	
21.158	Findings	
(a) 1.	When objective evidence is found showing non-compliance of the holder of a production organization approval with the applicable requirements of this Part, the finding shall be classified as follows: A level one finding is any non-compliance with this Part which	
	could lead to uncontrolled non-compliances with applicable design data and which could affect the safety of the aircraft.	
2.	A level two finding is any non-compliance with this Part which is not classified as level one.	
(b)	A level three finding is any item where it has been identified, by objective evidence, to contain potential problems that could lead to a non-compliance under paragraph (a).	
(c)	After receipt of notification of findings,	
1.	In case of a level one finding, the holder of the production organization approval shall demonstrate corrective action to the satisfaction of CARC within a period of no more than 21 working days after written confirmation of the finding;	
2.	In case of level two findings, the corrective action period granted by CARC shall be appropriate to the nature of the finding but in any case initially shall not be more than six months. In certain circumstances and subject to the nature of the finding CARC may extend the six month period subject to a satisfactory corrective action plan agreed by CARC.	
3.	A level three finding shall not require immediate action by the holder of the production organization approval.	
(d)	In case of level one or level two findings, the production organization approval may be subject to a partial or full limitation, suspension or revocation. The holder of the production organization approval shall provide confirmation of receipt of the notice of limitation, suspension or revocation of the production organization approval in a timely manner.	
21.159	Duration and continued validity	
	A production organization approval shall be issued for a duration of 24 months from the date of issuance. It shall remain valid unless: The production organization fails to demonstrate compliance with the applicable requirements of this Subpart; or	
2.	The production organization fails an Approval Review in accordance with 21.160; or	
3.	The CARC is prevented by the holder or any of its partners or subcontractors to perform the investigations in accordance with 21.157; or	
4.	There is evidence that the production organization cannot maintain satisfactory control of the manufacture of products, parts or appliances under the approval; or	
5.	The production organization no longer meets the requirements of 21.133; or	

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PART-21	Description	А	NA	Yes	nply No	Remark or Reference
6.	the certificate has been surrendered or revoked.					
(b)	Upon surrender or revocation, the certificate shall be returned to CARC.					
21.160	Approval Review					
	A production organization approval is subject to an approval review to ensure compliance with the requirements of this part; this review shall be by the CARC every 24 calendar months. The production organization holder shall pay the approval review applicable fees.					
21.163	Privileges					
()	Pursuant to the terms of approval issued under 21.135, the holder of a production organization approval may:					
(a)	Perform production activities under this Part.					
(b)	In the case of complete aircraft and upon presentation of a Statement of Conformity (CARC Form 278) under 21.174 obtain an aircraft certificate of airworthiness and a noise certificate without further showing.					
(c)	In the case of other products, parts or appliances issue authorized release certificates (CARC Form 227) under 21.307 without further showing.					
(d)	Maintain a new aircraft that it has produced and issue a certificate of release to service (CARC Form 53) in respect of that maintenance.					
(e)	Under procedures agreed with its competent authority for production, for an aircraft it has produced and when the production organization itself is controlling under its POA the configuration of the aircraft and is attesting conformity with the design conditions approved for the flight, to issue a permit to fly in accordance with 21A.711(c) including approval of the flight conditions in accordance with 21.710 (b).					
21.265	Obligations of the holder					
	The holder of a production organization approval shall:					
(a)	Ensure that the production organization exposition furnished in accordance with 21.143 and the documents to which it refers, are used as basic working documents within the organization.					
(b)	Maintain the production organization in conformity with the data and procedures approved for the production organization approval.					
(c)						
1.	Determine that each completed aircraft conforms to the type design and is in condition for safe operation prior to submitting Statements of Conformity to CARC, or					
2.	Determine that other products, parts or appliances are complete and conform to the approved design data and are in condition for safe operation before issuing JCARC Form 227 to certify airworthiness, and additionally in case of engines, determine according to data provided by the engine type- certificate holder that each completed engine is in compliance with the applicable emissions requirements as defined in 21.18(b), current at the date of manufacture of the engine, to certify emissions compliance, or					

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PART-21	Description	А	NA	Yes	No	Reference
3.	Determine that other products, parts or appliances conform to					
5.	the applicable data before issuing JCARC Form 227 as a					
	conformity certificate;					
	contorninty contineate,					
(d)	Record all details of work carried out.					
(e)	Establish and maintain an internal occurrence reporting system					
	in the interest of safety, to enable the collection and assessment					
	of occurrence reports in order to identify adverse trends or to					
	address deficiencies, and to extract reportable occurrences. This					
	system shall include evaluation of relevant information relating					
	to occurrences and the promulgation of related information.					
(f)						
1.	Report to the holder of the type-certificate or design					
	approval, all cases where products, parts or appliances have					
	been released by the production organization and					
	subsequently identified to have possible deviations from the					
	applicable design data, and investigate with the holder of the					
	type-certificate or design approval in order to identify those deviations which could lead to an unsafe condition.					
2.	Report to the CARC the deviations which could lead to an					
2.	unsafe condition identified according to subparagraph (1).					
	Such reports shall be made in a form and manner established					
	by the JCARC under 21.3(b)(2) or accepted by CARC.					
3.	Where the holder of the production organization approval is					
	acting as a supplier to another production organization, report					
	also to that other organization all cases where it has released					
	products, parts or appliances to that organization and					
	subsequently identified them to have possible deviations from					
	the applicable design data.					
(g)	Provide assistance to the holder of the type-certificate or					
	design approval in dealing with any continuing airworthiness					
	actions that are related to the products parts or appliances that					
(1.)	have been produced.					
(h)	Establish an archiving system incorporating requirements imposed on its partners, suppliers and subcontractors,					
	ensuring conservation of the data used to justify conformity of					
	the products, parts or appliances. Such data shall be held at					
	the disposal of JCARC and be retained in order to provide the					
	information necessary to ensure the continuing airworthiness					
	of the products, parts or appliances.					
(i)						
	certificate of release to service, determine that each completed					
	aircraft has been subjected to necessary maintenance and is in					
	condition for safe operation, prior to issuing the certificate.					
(j)	Where applicable, under the privilege of 21.163(e), determine					
/1 \	the conditions under which a permit to fly can be issued.					
(k)	Where applicable, under the privilege of $21.163(e)$, establish					
	compliance with $21.711(b)$ and (d) before issuing a permit to fly (CAPC Form 120) to an aircraft					
	fly (CARC Form 120) to an aircraft.					